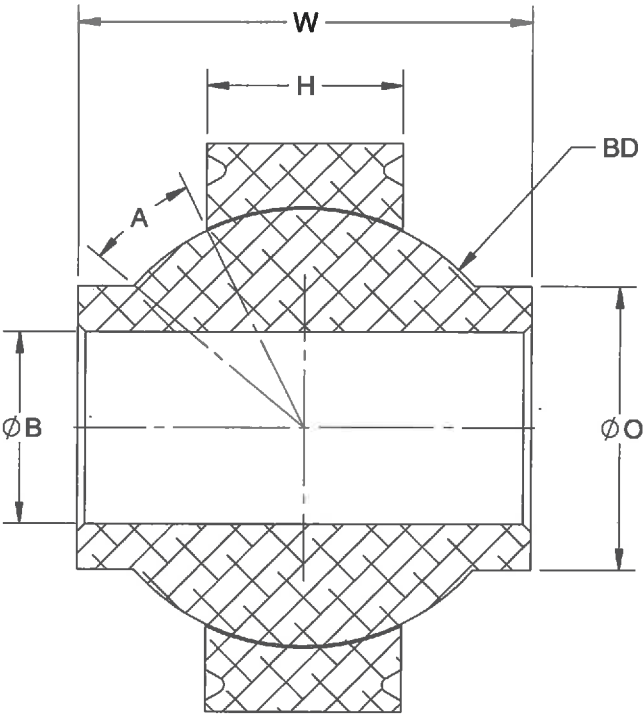
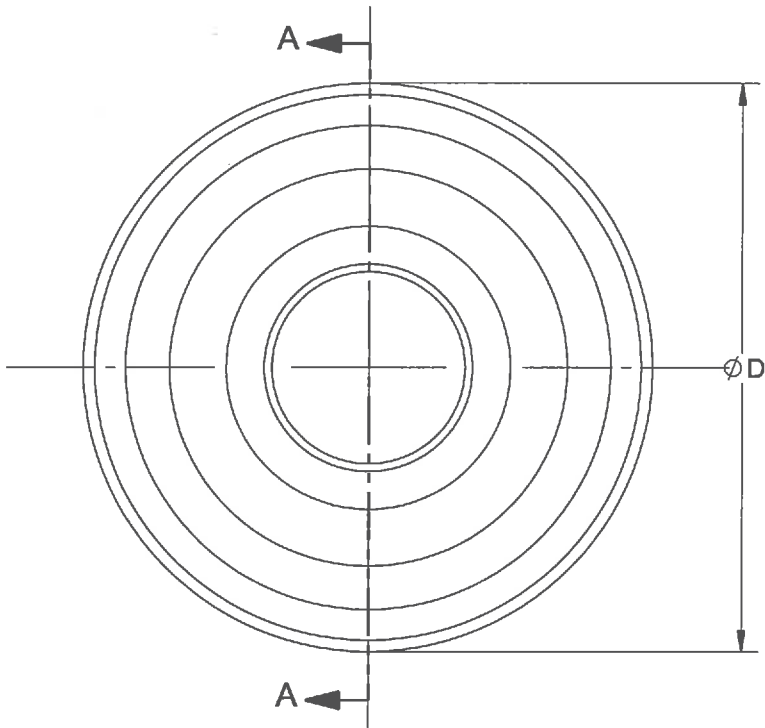
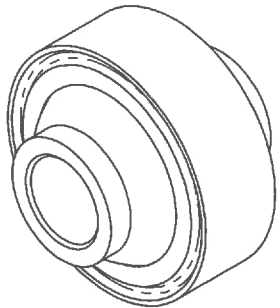


SPECIFICATION CONTROL DRAWING




SECTION A-A

EAGLE PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	SUPPLIER	" ϕB "	" ϕD "	"W"	"H"	" ϕO "	"BD"	"A"	WEIGHT
E4596-1	SPHERICAL BEARING	AURORA BEARING COMPANY	HAB-4TG OR HAB-4TG-500	ROD ENDS MECHANICAL	0.250	0.740	0.593	0.255	0.390	0.593	24°	0.04 LBS

E4596-X SPHERICAL BEARING

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: SEE TABLE

A	NEW ISSUE		12.12.03	
REV.	DESCRIPTION		BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		E4596	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.	SPHERICAL BEARING	NTS		
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.		